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# High Performance Hot Water: On the Path to <br> Deep Energy Reductions - Part 2 July 29, 2010 

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## Questions

- Great questions!
- We received more than 40
- Questions appear at the end of each relevant section


## Learning Objectives

4. Learn from case studies that apply the principles \& technologies discussed in the first webinar
5. Better understand the advantages of a systems approach to reducing water heating energy use
6. Get their questions answered

## Thousand Home Challenge

## Overview - Deep Reductions

- 70 - 90\% reduction
- Identify performance threshold
- One year of measured verifiable use
- Includes efficiency, behavioral choices, community solutions, \& renewables


## Thousand Home Challenge

## Summary of Goal for "Hot Water" <br> - OPTION A

- 75\% reduction
- Determine baseline from energy bills
- OPTION B
- $10 \mathrm{gal} /$ person hot water @ 100\% efficiency;
- 7 gal (3 or more occupants)
- Consideration of incoming water temp
- Hot Water Budget
- Gallons/day \& system efficiency
- Do We
- Redeem what exists?
- Start from scratch?
- Develop creative solutions?
- Blend all 3?


## Your Instructor

Gary Klein, Affiliated International Management, LLC, provides consulting on sustainability through an international team of affiliates. He has been intimately involved in energy efficiency \& renewable energy since 1973. Gary has a passion for hot water: getting into it, getting out of it, \& efficiently delivering it to meet customers' needs. In addition to presenting seminars to audiences throughout the United States, Gary has been working to develop better language for codes \& standards with the
 goal of getting all new hot water systems to be "good" by 2015.

# Annual Energy Use for Heating Water 

|  | Natural Gas | Electricity |
| :--- | :---: | :---: |
| Gallons per Day | 60 |  |
| Gallons per Year | 21,900 |  |
| Energy into Water | 16.4 Million Btu |  |
| Efficiency | 0.6 | 0.9 |
| Cost per Unit | $\$ 1.00 /$ therm | $\$ 0.10 / \mathrm{kWh}$ |
| Cost per Year | $\$ 275$ | $\$ 535$ |

Assumes hot water is $90^{\circ}$ F above incoming cold water. Cost per year has been rounded off.

Add about $\$ 130$ per year for water \& sewer (at $\$ 0.006$ per gallon combined)
Proportion costs to your fuel \& water rates.

## The Hot Water System

- Treatment \& Delivery to the Building
- Use in the Building
- Water Heater
- Piping
- Fixtures, Fittings \& Appliances
- Behavior
- Water Down the Drain
- Waste Water Removal \& Treatment

How do the interactions among these components affect system performance?

## Typical Hot Water Event



## Remember What People Want

Hot Water Now = "Instantaneousness"

- Need hot water available before the start of each draw
- A tank with hot water
- Heated pipes
- Need the source of hot water close to each fixture or appliance
- Point of Use is not about water heater size, its about location
Never Run Out in Shower = "Continuousness"
- Need a large enough tank or a large enough burner or element
- Or, a modest amount of both


## Key Strategies

- Wring out the wastes
- Decrease the volume between source of hot water \& the use - instantaneousness
- Insulate the hot water piping
- Utilize the waste heat running down the drain
- Improve the water efficiency of the uses
- Reduce hot water outlet flow rates
- Reduce the volume of hot water needed for each task
- Combine water \& space heating
- Increase the efficiency making hot water
- Preheat - solar, heat pump, off-peak electric
- Select one or more very efficient supplemental heaters that work with preheated water to reach the desired temperature \& for continuousness


# Step 1: Improve the Hot Water Distribution System 

# To Improve the Delivery Phase: 

Get hotter water sooner by minimizing the waste of water, energy, \& time

- Reduce the volume of water in the pipe
- Smaller diameter, shorter length
- As flow rates go down, water waste goes up
- Reduce the number of restrictions to flow
- Decrease "effective length"
- Increase the flow rate
- Prime the hot water trunk just prior to use with a demand-controlled pump
- Insulate the pipe
- Becomes critical for very low flow rates \& adverse environmental conditions


## Water Waste as a Function of Flow Rate (Really Velocity)

| Flow Rate | $\mathbf{3 / 4}$ inch Nominal Diameter Pipe |  |
| ---: | :---: | :---: |
|  | Relative Water Waste <br> Percent | Approximate Velocity <br> Feet per Second |
| Greater than 4 gpm | Just over $100 \%$ | Greater than 3 |
| 4 gpm | $110 \%$ | 2.65 |
| 3 gpm | $120 \%$ | 1.99 |
| 2 gpm | $130 \%$ | 1.33 |
| 1 gpm | $150 \%$ | 0.66 |
| 0.5 gpm | Roughly $200 \%$ | 0.33 |
| 0.25 gpm | $? ? ? ?$ | 0.17 |

The velocity of 0.5 gpm in $3 / 4$ inch nominal pipe is roughly equivalent to the velocity of

2 gpm in 1.5 inch nominal pipe

## Definitions

1. A Twig line serves one outlet or appliance.

- The diameter of the twig should be determined by the flow rate of the outlet or appliance it serves \& the pressure drop that will occur due to length, velocity \& restrictions to flow (e.g. elbows \& tees).

2. A Branch line serves more than one twig.
3. A Trunk line serves branches \& twigs.
4. A Main line serves the building.
5. A Hot Water Location contains one or more hot water outlets \& some cold ones, too.

## The Ideal

## Hot Water Distribution System

- Has the smallest volume (length \& smallest "possible" diameter) of pipe from the source of hot water to the hot water outlet
- Sometimes the source of hot water is the water heater, sometimes a trunk line
- For a given layout (floor plan) of hot water locations the system will have
- The shortest buildable trunk line
- Few or no branches
- The shortest buildable twigs
- The fewest plumbing restrictions
- Insulation on all hot water pipes, minimum R-4


## The Challenge

## Deliver hot water

to every hot water outlet wasting no more energy
than we currently waste and wasting no more than 1 cup
waiting for the hot water to arrive

## Question

If you want to waste no more than 1 cup while waiting for hot water to arrive,
what is the maximum amount of water
that can be in the pipe that is not usefully hot?

## Answer

1 cup $=8$ ounces $=1 / 16^{\text {th }}$ gallon $=0.0625$ gallon

## Question

If you want to waste no more energy than you would have wasted waiting for hot water to arrive while running water down the drain, how much energy can any alternative consume?

## Answer

No more than was originally wasted!

## Length of Pipe that Holds 8 oz of Water

|  | 3/8" CTS | $\mathbf{1 / 2 "}$ CTS | 3/4" CTS | $\mathbf{1 " ~}^{\prime \prime}$ CTS |
| :---: | :---: | :---: | :---: | :---: |
|  | ft/cup | $\mathbf{f t / c u p}$ | ft/cup | ft/cup |
| "K" <br> copper | 9.48 | 5.52 | 2.76 | 1.55 |
| "L" <br> copper | 7.92 | 5.16 | 2.49 | 1.46 |
| "M" <br> copper | 7.57 | 4.73 | 2.33 | 1.38 |
| CPVC | N/A | 6.41 | 3.00 | 1.81 |
| PEX | 12.09 | 6.62 | 3.34 | 2.02 |
| Ave | $\mathbf{8}$ feet | $\mathbf{5}$ feet | $\mathbf{2 . 5}$ feet | $\mathbf{1 . 5}$ feet |

# Gallons Wasted as a Function of Time and Fixture Flow Rate (Green < 2 cups), Red >1/2 Gallon) 

Time Until Hot Water Arrives (Seconds)

|  | $\mathbf{1}$ | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{1 0}$ | $\mathbf{1 5}$ | $\mathbf{2 0}$ | $\mathbf{2 5}$ | $\mathbf{3 0}$ | $\mathbf{3 5}$ | $\mathbf{4 0}$ | $\mathbf{4 5}$ | $\mathbf{5 0}$ | $\mathbf{5 5}$ | $\mathbf{6 0}$ |
| ---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{0 . 5}$ | 0.01 | 0.02 | 0.03 | 0.03 | 0.04 | 0.08 | 0.13 | 0.17 | 0.21 | 0.25 | 0.29 | 0.33 | 0.38 | 0.42 | 0.46 | 0.50 |
| $\mathbf{1}$ | 0.02 | 0.03 | 0.05 | 0.07 | 0.08 | 0.17 | 0.25 | 0.33 | 0.42 | 0.50 | 0.58 | 0.67 | 0.75 | 0.83 | 0.92 | 1.00 |
| $\mathbf{1 . 5}$ | 0.03 | 0.05 | 0.08 | 0.10 | 0.13 | 0.25 | 0.38 | 0.50 | 0.63 | 0.75 | 0.88 | 1.00 | 1.13 | 1.25 | 1.38 | 1.50 |
| $\mathbf{2}$ | 0.03 | 0.07 | 0.10 | 0.13 | 0.17 | 0.33 | 0.50 | 0.67 | 0.83 | 1.00 | 1.17 | 1.33 | 1.50 | 1.67 | 1.83 | 2.00 |
| $\mathbf{2 . 5}$ | 0.04 | 0.08 | 0.13 | 0.17 | 0.21 | 0.42 | 0.63 | 0.83 | 1.04 | 1.25 | 1.46 | 1.67 | 1.88 | 2.08 | 2.29 | 2.50 |
| $\mathbf{3}$ | 0.05 | 0.10 | 0.15 | 0.20 | 0.25 | 0.50 | 0.75 | 1.00 | 1.25 | 1.50 | 1.75 | 2.00 | 2.25 | 2.50 | 2.75 | 3.00 |
| $\mathbf{3 . 5}$ | 0.06 | 0.12 | 0.18 | 0.23 | 0.29 | 0.58 | 0.88 | 1.17 | 1.46 | 1.75 | 2.04 | 2.33 | 2.63 | 2.92 | 3.21 | 3.50 |
| $\mathbf{4}$ | 0.07 | 0.13 | 0.20 | 0.27 | 0.33 | 0.67 | 1.00 | 1.33 | 1.67 | 2.00 | 2.33 | 2.67 | 3.00 | 3.33 | 3.67 | 4.00 |
| $\mathbf{4 . 5}$ | 0.08 | 0.15 | 0.23 | 0.30 | 0.38 | 0.75 | 1.13 | 1.50 | 1.88 | 2.25 | 2.63 | 3.00 | 3.38 | 3.75 | 4.13 | 4.50 |
| $\mathbf{5}$ | 0.08 | 0.17 | 0.25 | 0.33 | 0.42 | 0.83 | 1.25 | 1.67 | 2.08 | 2.50 | 2.92 | 3.33 | 3.75 | 4.17 | 4.58 | 5.00 |
| $\mathbf{5 . 5}$ | 0.09 | 0.18 | 0.28 | 0.37 | 0.46 | 0.92 | 1.38 | 1.83 | 2.29 | 2.75 | 3.21 | 3.67 | 4.13 | 4.58 | 5.04 | 5.50 |
| $\mathbf{6}$ | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 1.00 | 1.50 | 2.00 | 2.50 | 3.00 | 3.50 | 4.00 | 4.50 | 5.00 | 5.50 | 6.00 |
| $\mathbf{6 . 5}$ | 0.11 | 0.22 | 0.33 | 0.43 | 0.54 | 1.08 | 1.63 | 2.17 | 2.71 | 3.25 | 3.79 | 4.33 | 4.88 | 5.42 | 5.96 | 6.50 |
| $\mathbf{7}$ | 0.12 | 0.23 | 0.35 | 0.47 | 0.58 | 1.17 | 1.75 | 2.33 | 2.92 | 3.50 | 4.08 | 4.67 | 5.25 | 5.83 | 6.42 | 7.00 |
| $\mathbf{7 . 5}$ | 0.13 | 0.25 | 0.38 | 0.50 | 0.63 | 1.25 | 1.88 | 2.50 | 3.13 | 3.75 | 4.38 | 5.00 | 5.63 | 6.25 | 6.88 | 7.50 |
| $\mathbf{8}$ | 0.13 | 0.27 | 0.40 | 0.53 | 0.67 | 1.33 | 2.00 | 2.67 | 3.33 | 4.00 | 4.67 | 5.33 | 6.00 | 6.67 | 7.33 | 8.00 |
| $\mathbf{8 . 5}$ | 0.14 | 0.28 | 0.43 | 0.57 | 0.71 | 1.42 | 2.13 | 2.83 | 3.54 | 4.25 | 4.96 | 5.67 | 6.38 | 7.08 | 7.79 | 8.50 |
| $\mathbf{9}$ | 0.15 | 0.30 | 0.45 | 0.60 | 0.75 | 1.50 | 2.25 | 3.00 | 3.75 | 4.50 | 5.25 | 6.00 | 6.75 | 7.50 | 8.25 | 9.00 |
| $\mathbf{9 . 5}$ | 0.16 | 0.32 | 0.48 | 0.63 | 0.79 | 1.58 | 2.38 | 3.17 | 3.96 | 4.75 | 5.54 | 6.33 | 7.13 | 7.92 | 8.71 | 9.50 |
| $\mathbf{1 0}$ | 0.17 | 0.33 | 0.50 | 0.67 | 0.83 | 1.67 | 2.50 | 3.33 | 4.17 | 5.00 | 5.83 | 6.67 | 7.50 | 8.33 | 9.17 | 10.00 |

1 cup $=8$ ounces $=1 / 16^{\text {th }}$ gallon $=0.0625$ gallon

## Cups Wasted as a Function of Time and Fixture Flow Rate (Green < 2 cups), Red >1/2 Gallon)

Time-to-Tap (Seconds)

|  |  | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 0.25 | 0.07 | 0.13 | 0.20 | 0.27 | 0.33 | 0.40 | 0.47 | 0.53 | 0.60 | 0.67 | 0.73 | 0.80 | 0.87 | 0.93 | 1.0 |
|  | 0.5 | 0.13 | 0.27 | 0.40 | 0.53 | 0.67 | 0.80 | 0.93 | 1.1 | 1.2 | 1.3 | 1.5 | 1.6 | 1.7 | 1.9 | 2.0 |
|  | 0.75 | 0.20 | 0.40 | 0.60 | 0.80 | 1.0 | 1.2 | 1.4 | 1.6 | 1.8 | 2.0 | 2.2 | 2.4 | 2.6 | 2.8 | 3.0 |
| $\frac{2}{0}$ | 1 | 0.27 | 0.53 | 0.80 | 1.1 | 1.3 | 1.6 | 1.9 | 2.1 | 2.4 | 2.7 | 2.9 | 3.2 | 3.5 | 3.7 | 4.0 |
| © | 1.25 | 0.33 | 0.67 | 1.0 | 1.3 | 1.7 | 2.0 | 2.3 | 2.7 | 3.0 | 3.3 | 3.7 | 4.0 | 4.3 | 4.7 | 5.0 |
| 区 | 1.5 | 0.40 | 0.80 | 1.2 | 1.6 | 2.0 | 2.4 | 2.8 | 3.2 | 3.6 | 4.0 | 4.4 | 4.8 | 5.2 | 5.6 | 6.0 |
|  | 1.75 | 0.47 | 0.93 | 1.4 | 1.9 | 2.3 | 2.8 | 3.3 | 3.7 | 4.2 | 4.7 | 5.1 | 5.6 | 6.1 | 6.5 | 7.0 |
|  | 2 | 0.53 | 1.1 | 1.6 | 2.1 | 2.7 | 3.2 | 3.7 | 4.3 | 4.8 | 5.3 | 5.9 | 6.4 | 6.9 | 7.5 | 8.0 |
|  | 2.25 | 0.60 | 1.2 | 1.8 | 2.4 | 3.0 | 3.6 | 4.2 | 4.8 | 5.4 | 6.0 | 6.6 | 7.2 | 7.8 | 8.4 | 9.0 |
|  | 2.5 | 0.67 | 1.3 | 2.0 | 2.7 | 3.3 | 4.0 | 4.7 | 5.3 | 6.0 | 6.7 | 7.3 | 8.0 | 8.7 | 9.3 | 10.0 |

# Cups Wasted as a Function of Time and Fixture Flow Rate (Green < 2 cups), Red >1/2 Gallon) 

Time-to-Tap (Seconds)

"Future Proof" the Hot Water Distribution System

## Possible Solutions

## A. Central plumbing core

- Only if all hot water outlets are within 1 cup of one water heater. Unlikely without shift in perceptions of floor plans.
B. 1 water heater for every hot water fixture
- More expensive to bring energy to the water heaters than it is to bring plumbing. Then you have the additional cost for the heaters, flues, \& space. Not to mention the future maintenance.
C. 2-3 water heaters per home
- Same as above. Might make sense in buildings with distant hot water outlets \& very intermittent uses.
D. Heat trace on the pipes
- Long, skinny, under insulated water heater. Expensive to install. Great on water conservation. Competitive in certain applications, otherwise can be very expensive on energy.
E. Circulation loop 1 cup from every hot water fixture
- Most buildable option. All circulation systems can save water, only one can save energy.


## Central Plumbing Core Radial, Manifold, Parallel Pipe



## 1- Quart Hot Water Distribution System Short Trunk - Long Twig



## 1- Quart Hot Water Distribution System

 Long Trunk - Short Twig

# Central Plumbing Core Copper-to-PEX Manifold 

Manifold can be located very close to the water heater. The trunk line is very short.

One manifold for the hot fixtures, another for the cold fixtures.


Separate ball valves for each individual line.

Individual twig lines are $3 / 8$ inch nominal pipe diameter.

## Structured Plumbing

Circulation loop located close to the fixtures \& appliances

- Fully-heated or half-heated loop, with dedicated or cold-water return line, depending on floor plan
Small volume twig lines
- No larger than $1 / 2$ inch diameter
- May need larger diameter for high flow rate fixtures \& appliances
- No more than 10 plumbing feet long-2 cups volume
- Some exceptions: garden tubs, washing machines, island \& peninsula sinks

Demand-controlled pumping system

- Wired or wireless buttons or motion sensors
- Activate the pump to "prime (or preheat) the insulated line"
- Pump shuts off automatically, usually in much less than a minute


## Insulation on all hot water pipes

- R-6 on the loop \& to the kitchen fixtures. R-4 on all other pipes
- Water in pipes stays hot 30-60 minutes after last hot water event


## Benefits:

- Minimizes the waste of water, energy, \& time
- The most flexible \& cost effective solution for today's floor plans - high customer satisfaction


## Structured Plumbing Layout Using a Dedicated Return Line



## Structured Plumbing Layout Using the Cold Water Trunk Line as the Return



## Hot Water Circulation Systems

## Recirculating Hot Water Systems

There are six types of recirculation systems

- Thermo-syphon (gravity convection with no pump)
- Continuously pumped
- Timer controlled
- Temperature controlled
- Time \& temperature controlled
- Demand controlled

Given the same plumbing layout, all of these systems will waste the same amount of water at the beginning of a hot water event.

The difference in these systems is in the energy it takes to keep the trunk line primed with hot water.

## Operating Costs of Circulation Loops

- Pump
- Heat loss in the loop
- Maintenance
- Failure of the pump
- Incorrect control settings
- Pipe leaks
- $90 \%$ of the cost is from heat loss in the loop, $10 \%$ is from the pump operation


## Determination of Heat Loss in Circulation Loops

- You could measure the pipe lengths, diameters, insulation \& environmental conditions. \& calculate the heat loss, if you can get to all of it!
- Or you could measure flow rate \& the difference in temperature between the water leaving from, \& returning to the water heater.


## Heat Loss in Circulation Loops Calculation for Loop Losses Only

Sample Calculation: $1 \mathrm{gpm} \& 1^{\circ} \mathrm{F}$ temperature drop

- Energy $=\mathrm{m}^{*} \mathrm{c}_{\mathrm{p}}{ }^{*}\left(\mathrm{~T}_{\text {hot }}-\mathrm{T}_{\text {return }}\right)=\mathrm{Btu}$
- 1 gpm * 8.33 pounds per gallon * 1 * 60 minutes per hour * $1{ }^{\circ} \mathrm{F}=500 \mathrm{Btu} /$ hour $/{ }^{\circ} \mathrm{F}$
Natural Gas Water Heater
- 5000.75 efficiency $=667$ Btu/hour/ºF
- 667 100,000 Btu/Therm = 0.00667 Therm/hour/ ${ }^{\circ} \mathrm{F}$
- 0.00667 * $\$ 1.00 /$ Therm $=\$ 0.00667 /$ hour $/{ }^{\circ} \mathrm{F}$

Electric Water Heater

- 5000.98 efficiency $=510 \mathrm{Btu} /$ hour/ ${ }^{\circ} \mathrm{F}$
- 510 3,412 Btu/kWh $=0.15 \mathrm{kWh} / \mathrm{hour} /{ }^{\circ} \mathrm{F}$
- 0.15 * $\$ 0.10 / \mathrm{kWh}=\$ 0.015 /$ hour $/{ }^{\circ} \mathrm{F}$

Note, if the heat loss is $10^{\circ} F$, then the cost is 7 cents an hour... not much but for a year it is $\$ 613!$.

## Annual Energy Use for a Circulation System Attached to a Gas Water Heater (Therms)

| Continuous Pumping at 1 Gallon Per Minute |  |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: | :---: |
|  | Temperature Drop in $^{\circ} \mathrm{F}$ |  |  |  |  |
| Days | $\mathbf{1}$ | $\mathbf{5}$ | $\mathbf{1 0}$ | $\mathbf{2 0}$ |  |
| $\mathbf{1}$ | 0.16 | 0.80 | 1.60 | 3.20 |  |
| $\mathbf{3 0}$ | 5 | 24 | 48 | 96 |  |
| $\mathbf{3 6 5}$ | 58 | 292 | 584 | 1,168 |  |
|  |  |  |  |  |  |
| Pump Flow Rate in Gallons Per Minute |  |  |  |  |  |
| $\mathbf{1}$ | 58 | 292 | 584 | 1,168 |  |
| $\mathbf{5}$ | 292 | 1,460 | 2,920 | 5,840 |  |
| $\mathbf{1 0}$ | 584 | 2,920 | 5,840 | 11,680 |  |

Steady state heat transfer efficiency is assumed to be 75\%.

Electrical energy to operate the pump is additional

# Annual Energy Use for a Circulation System Attached to an Electric Water Heater (kWh) 

| Continuous Pumping at 1 Gallon Per Minute |  |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: | :---: |
|  | Temperature Drop in $^{\circ} \mathrm{F}$ |  |  |  |  |
| Days | $\mathbf{1}$ | $\mathbf{5}$ |  | $\mathbf{2 0}$ |  |
| $\mathbf{1}$ | 3.60 | 18.00 | 36.00 | 72.00 |  |
| $\mathbf{3 0}$ | 105 | 525 | 1,050 | 2,100 |  |
| $\mathbf{3 6 5}$ | 1,278 | 6,388 | 12,775 | 25,550 |  |
|  |  |  |  |  |  |
| Pump Flow Rate in Gallons Per Minute |  |  |  |  |  |
| $\mathbf{1}$ | 1,278 | 6,388 | 12,775 | 25,550 |  |
| $\mathbf{5}$ | 6,388 | 31,938 | 63,875 | 127,750 |  |
| $\mathbf{1 0}$ | 12,775 | 63,875 | 127,750 | 255,500 |  |

Steady state heat transfer efficiency is assumed to be $98 \%$.

Electrical energy to operate the pump is additional

# When Do You Not Want to Operate a Hot Water Circulation Pump? 

- When you don't need hot water
- When you aren't there
- When you are sleeping or doing something else
- When you are using hot water

The only time you want to operate the pump is just before you need hot water.

## Use Demand Controlled Circulation

- The pump will run less than $1 / 2$ hour per day
- The most energy efficient option


## Retrofits of Circulating Pumps

Two basic types are commercially available

- "Push" systems with the pump on the hot (outbound) water line
- "Pull" systems with the pump located under a sink at the hot water location furthest from the water heater

Two control strategies too

- Time \& temperature
- Demand controlled

The most efficient is demand controlled (pull)

- On trunk, branch, \& twig systems \& on manifold systems to save water \& energy
- On dedicated recirculation systems to save energy


## Time \& Temperature Controlled Pumping System - "Push" (Grundfos)



## Time \& Temperature Controlled Pumping System - "Push"

- Pump \& control (timer) located at water heater
- Timer controls hours of operation of pump
- Whenever timer is on, pump "pushes" hot water out to fixtures. It returns to the water heater through the cold water line
- Valve \& aqua stat allow for "cross-over" during many hours of the day
- Do not really get hot water to the fixtures
- Have lukewarm water in both hot \& cold water lines. Still need to waste hot water waiting for it to get hot. Also need to drain cold water line to get cold water.
- Need to place the valve \& aqua stat at the worst fixture


## Time \& Temperature Controlled Pumping System - "Pull" (Laing)

Pump, Valve, Control, Aqua-stat



## Time \& Temperature Controlled Pumping System - "Pull"

- Pump, valve, control (timer), \& aqua stat located at furthest fixture
- Timer controls hours of operation of pump
- Whenever timer is on, pump "pulls" hot water from the water heater \& "pushes" water back to the water heater using the cold water line
- Valve \& aqua stat allow for "cross-over" during many hours of the day
- Do not really get hot water to the fixtures
- Have lukewarm water in both hot \& cold water lines. Still need to waste hot water waiting for it to get hot. Also need to drain cold water line to get cold water.
- Can put an additional system at each problem fixture


## Demand Controlled Pumping System - "Pull" (Metlund, Taco, Wirsbo)



## Demand Controlled Pumping System

- Pump, valve, control (electronic), \& thermo-sensor are located at the fixture furthest from the water heater
- Demand actuated (button, remote, flow sensor, occupancy sensor, energy management system)
- Once activated, the pump "pulls" hot water from the water heater \& "pushes" water back to the water heater using the cold water line
- The thermo-sensor closes the valve \& shuts off pump whenever it sees a small ( $5-10^{\circ} \mathrm{F}$ ) rise in temperature at the pump
- Hot water gets to the furthest fixture (and to others on the same main line) quickly
- Hot water never crosses over to the cold water line. If the ambient temperature of the pipes is $70^{\circ} \mathrm{F}$, then the pump shuts off at $75-80^{\circ} \mathrm{F}$.
- Can put an additional system at each problem fixture


## To Improve the Use Phase

Minimize the thermal losses the water heater needs to overcome in the piping during a hot water event

- Insulate the pipes
- Increases pipe temperature \& reduces heat loss during a hot water event
- Particularly important for low flow rate outlets
- Temperature drop over a given distance for a given flow rate is cut roughly in half (pipes in air)
- Uninsulated: $\approx 6^{\circ} \mathrm{F}$ in 100 feet of $3 / 4$ inch pipe
- Insulated: $\approx 3^{\circ} \mathrm{F}$ in 100 feet of $3 / 4$ inch pipe
- Much larger reductions for buried pipe
-Take advantage of the energy savings
- Keep the water heater temperature the same \& change the mix point
- Reduce the water heater temperature setting.
- Combine both strategies.


## To Improve the Cool-Down Phase

## Increase the availability of hot water \&

 minimize the waste of water, energy \& time Insulate the pipes- Increases the time pipes stay hot between events
- On $1 / 2$ inch pipe in room temperature air R-4 insulation
- Doubles cool down time
- $\approx 10$ minutes (uninsulated) to 20 min (insulated)
- On $3 / 4$ inch pipe in room temperature air R-4 insulation
- Triples cool down time
- $\approx 15$ minutes (uninsulated) to 20 min (insulated)
- What will it be with $3 / 8$ inch? 1 inch? 2 inch?
- Buried piping - cool-down is 8 times longer (5 to 40 min )

Is there a priority to insulating the pipes?

- Trunks, branches, twigs?
- Duration of hot water events?
- Time between hot water events?


## Questions

- What is status of revising codes for minimum pipe diameters? Current minimums?
- Home run systems (generally PEX) have the perception of being green \& efficient. Is this true?
- Recirculation
- Is there a rule of thumb to determine when such systems are energy efficient?


## Questions

- What is the better piping material copper, PEX, CPVC, stainless?
- How bad is it, really, to put uninsulated hot water piping in or under a slab?
- In existing houses, it may not be practical to implement some structural recommendations, such as replacing pipes. How can we prioritize the list of recommendations?


## Step 2: Improve the Water Use Efficiency of the Hot Water Outlets

## Questions

- What is the relative efficiency of booster heaters in dishwashers \& washing machines?
- Cold water feed only?
- Distance from main water heater?
- Reduce temperature of main water heater?
- What if I have solar (or other) pre-heat?
- What temperatures do I need to clean the dishes? Clothes?
- Which is more efficient - hand-washing dishes or using a dishwasher?


## Questions

- What about using valves at the showerhead to control flow rate?
- On - off during shower?
- Reduce or increase flow during use?
- Shower Start?


## Step 3: <br> Capture Waste Heat from the Drains

## Questions

- Drain Water Heat Recovery
- How much benefit does it provide?
- What are the best applications?
- Are there any that work horizontally?
- Does it make sense to insulate?


## Step 4: Increase Water Heater Efficiency

## What About Solar Water Heating?

- Back-up
- Will you have a back-up?
- What are your expectations for cloudy days?
- How does the back-up handle almost-hotenough pre-heated water?
- 0.25 gpm , 1ํㅇ temperature rise $=125$ Btu
- Solar Fraction
- Combined Water \& Space Heating
- Cost
- Maintenance
- Simple Solar


# Relative Efficiency of Water Heaters 

200\%

Solar Preheat \& Boost Heat Pump Preheat \& Boost


Daily Hot Water Consumption

## Questions

- Assuming goal is high performance over a wide range of hot water use \& operating conditions, how do we select equipment when data on performance under varying load conditions is not available?


## Questions

- Tankless Gas Water Heaters
- Why is their rated efficiency as high as it is?
- Am I correct that tankless uses more Btu per gallon than a 50 -gallon tank?
- How can it be efficient to use a tankless water heater for hydronic heating or recirculation?
- How do they work with pre-heat systems?
- Solar?
- Drain Water Heat Recovery?


## Questions

- How do we integrate solar (thermal) into a high performance system?
- Stand-alone water heating?
- Combined with space conditioning?
- Simple solar?
- Combined water heating \& space conditioning systems
- Navien combi system?
- Integrated with solar (thermal)
- What temperature for solar storage?


## Questions

- Air Source Heat Pump Water Heaters
- Can they replace a dehumidifier?
- Can they be a heat sink \& help air condition?
- How can we make them operate most efficiently?
- What are the climate zone considerations?
- Are there any tankless electric water heaters that play well with a pre-heat solar system?


## Questions

- Pre-heat \& boost strategy
- Does this increase the rate of growth of legionella?
- Why only electric?
- Why not very high storage temperatures \& offpeak heating into an extremely well insulated tank?
- Ground Source Heat Pumps
- Using a desuperheater
- What about desuperheaters off of an AC system?


## Questions

- If I have gas \& a high efficiency boiler, should I use a small well-insulated boilermate tank(15-20 gallon) with large diameter pipe from the boiler for fast recharge? Sort of like tank \& tankless?
- Solar Thermal
- Do you have any recommendations for inexpensive flow indicators? Flow meters? Flow plus temperature? Overall hot water energy delivered metering or monitoring?


## Summary

## Questions

- How do I disaggregate hot water from my energy bills (gas, electric, propane)?
- How low can we go?
- With efficiency?
- With radical changes in behavior?


## Questions

- What are the best, most accurate sources of information about residential water heating systems?
- What are biggest "aha's" that you have had that have changed your perceptions of the opportunities for improving hot water systems?


## ACI Resources

## Information about the Thousand Home Challenge: <br> www.ThousandHomeChallenge.org

Introduction to the Thousand Home Challenge Webinars:
Friday, July 30, 2010-11-12:30 (Eastern time)
Friday, August 6, 2010 - 1-2:30 (Eastern time)
Contact: Linda Wigington - Iwigington@affordablecomfort.org
Information about upcoming ACI events www.affordablecomfort.org

## Additional Resources on Water Heating

## www.ThousandHomeChallenge.org

Select "Resources" for:
Gary Klein's articles on high performance hot water http://www.aceee.org/conferences/2010/hwf
ACEEE 2010 Hot Water Forum Presentations

## Gary Klein

Affiliated International Management, LLC 916-549-7080 gary@aim4sustainability.com

# PG\&E's Fall 2010 Classes related to Deep Energy Reductions in existing homes 

- High Performance Residential Hot Water Systems, by Gary Klein
- Wed Oct 20, Napa
- Fri Nov 5, Sacramento
- Mon Dec 6, San Francisco
- Air Sealing \& Insulating Existing Homes, by Gavin Healy
- Tues Oct 5, Stockton + simulcast

Fri Nov 12, Oakland

- HVAC for Home Performance Contractors, by Dan Perunko
- Fri Oct 15, San Jose

Tue Nov 9, Napa

- Go Ductless California, Try Mini-Splits, by Dick Rome
- Thu Oct 7, Stockton
- Planning a Zero Energy New or Existing Homes in CA, Danny Parker
- Thu Oct 14, Pismo Beach

Fri Oct 15, Bakersfield

## Thanks for Participating!

 Thanks to Pacific Gas \& Electric Company's Energy Training CenterNEXT WEBINAR IN THIS SERIES:
Analyzing Electricity Use: A Critical Step Toward Deep Energy Reductions
August 10, 2010 9-10:30 AM (Pacific Time)

To register:
http://www.affordablecomfort.org/thc/thcwebinar1.html www.ThousandHomeChallenge.org

